

User: Friday, 5/30/2008 8:48:35 AM
David Duval

Process Sheet

OK

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: FRONT INBOARD LEG ASSEMBLY		
Job Number	: 05014					
Estimate Number	: 13320					
P.O. Number	:		Part Number	: D3782041		
This Issue	: 5/30/2008	S.O. No. :	Drawing Number	: PROTO 08.06.02		
Prsht Rev.	: NC		Project Number	: IA0004		
First Issue	: / /	Type : R & D SM/MED FAB	Drawing Revision	: PROTO		
Previous Run	:		Material	:		
Written By	: <u>David Duval</u>		Due Date	: 6/6/2008 Qty: 2 Um: Each		
Checked & Approved By	:					
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec					

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
2.0	D3781	Front Inboard Leg	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Front Inboard Leg batch: <u>B38876</u> <u>08.06.04</u> 080530			
3.0	D37871	Foot	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Foot batch: <u>B39634</u> BHT 205-070-786-001 080602			
4.0	AN513A	Bolt	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Bolt batch: <u>M107321</u> 080530			
5.0	NAS1149F0563P	Washer	
Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s) Washer batch: <u>M108077</u> 080530			

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Drawing Name: FRONT INBOARD LEG ASSEMBLY

Job Number: 05014

Part Number: D3782041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M107464

ST

080530

7.0 AN4513A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

batch: M107938

ST

080530

8.0 D3762041

Front Leg Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Front Leg Fitting

B39487

ST

080530

9.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

****install AN45-13A eye bolt as shown for D412-769-041****

****install AN45-13A eye bolt in reverse for D412-769-042****

ST

080530

10.0 QC5

INSPECT WORK TO CURRENT STEP

ENGINEERING
APPROVAL*pd*

08.05.03

Comment: INSPECT WORK TO CURRENT STEP

11.0 PACKAGING 1

PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: _____

pd 08.05.03

12.0 QC21

FINAL INSPECTION/W/O RELEASE



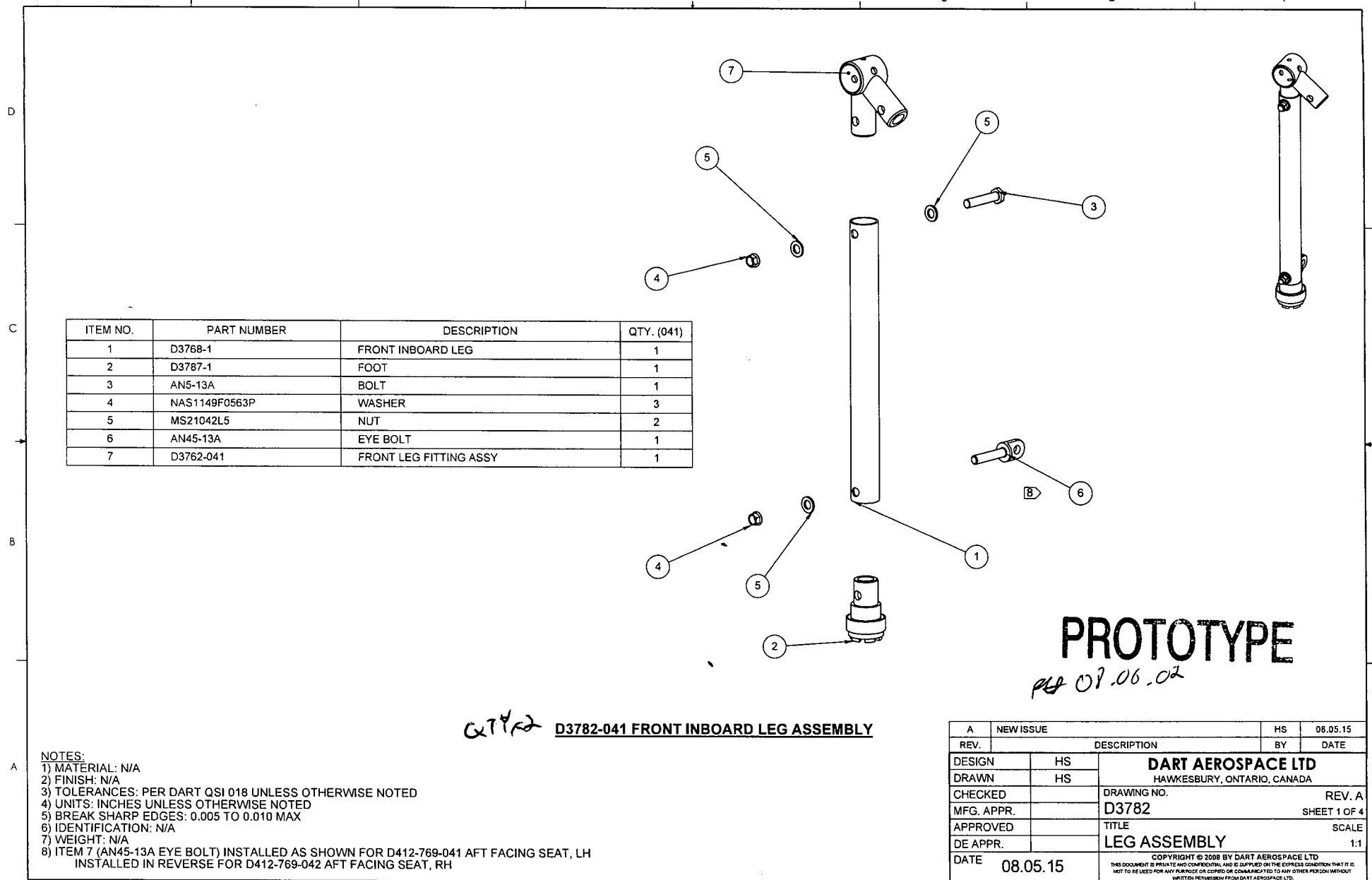
Comment: FINAL INSPECTION/W/O RELEASE

AS 08.06.03 Prototyp

Job Completion

*charge to W/B #196 00**U 28.06.11*

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1